



BaMoS – The Battery Monitoring Solution by InnovationLab

A novel way to understand your battery



30.03.2023

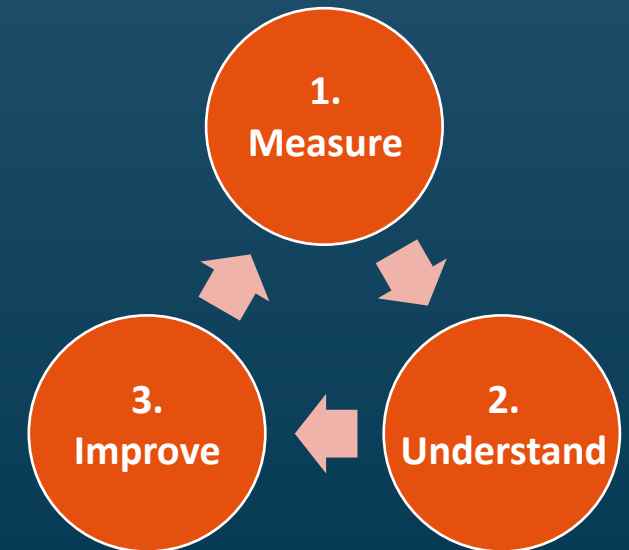
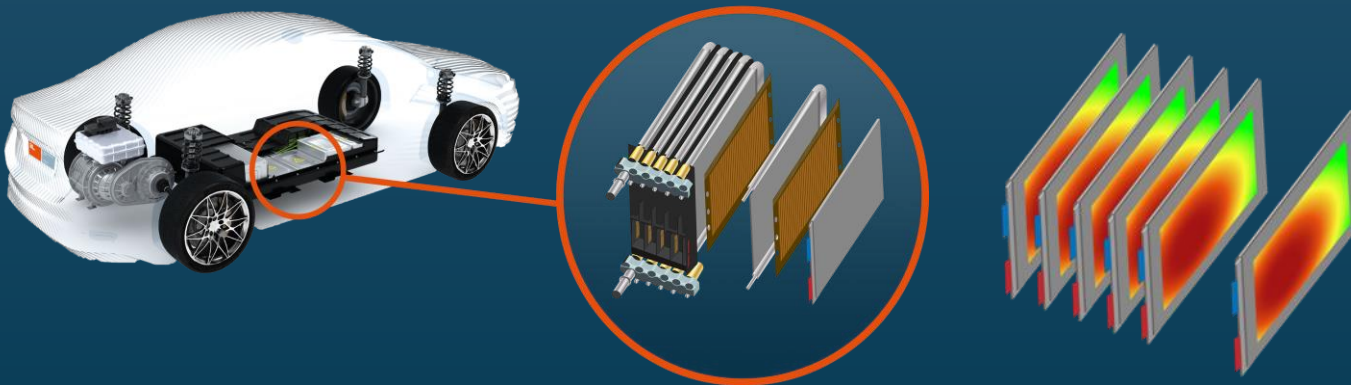


Being able to capture significant data is the first step for improvement. However, often it is not possible to get data from exactly where you want.



This is the case for rechargeable batteries. No one really knows yet what is happening within a battery system during the charging cycle and stress tests in terms of temperature and pressure.

How can a measure for improvement be defined without properly understanding the system?



How to Measure Inside a Battery System

Foil Sensors

Thin foil sensors can be placed between the cells and thus solve this issue.

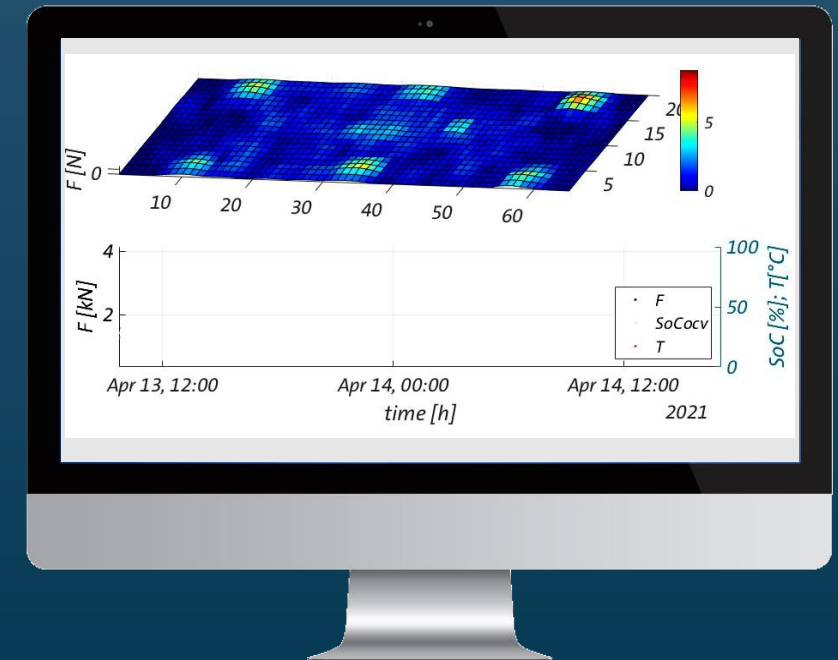
An example:

During the charge/discharge cycle, batteries undergo continuous volume changes. These volume changes translate into changes of pressure, which can be captured by foil sensors.

This allows to...

- ✓ measure the state of charge (SoC) directly,
- ✓ implement preload and cell balancing measures,
- ✓ detect irregular behavior,
- ✓ prevent overcharging,
- ✓ and gain information on state of health (SoH).

Foil sensors enable getting data from inside of the battery system.
Both spatially & temporally resolved.



Overview

1. Sensor Foils:

- a. Pressure distribution
- b. Temperature distribution



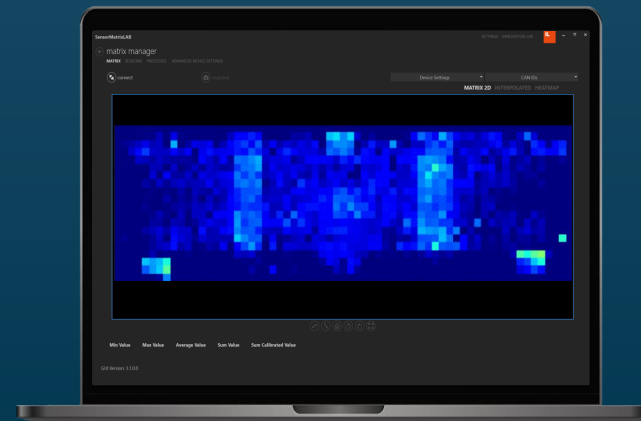
2. Read-out Electronics:

- State-of-the-art with reduced cross-talk
- 12-bit resolution
- Low noise
- Several communication interfaces



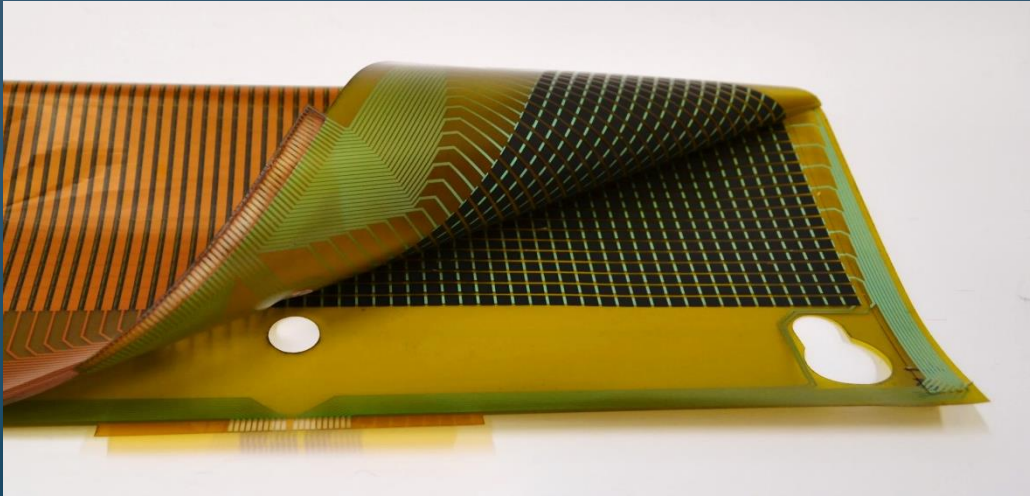
3. Software:

- Live visualization, storage and analysis of the data
- Data filtering
- Real-time streaming via API



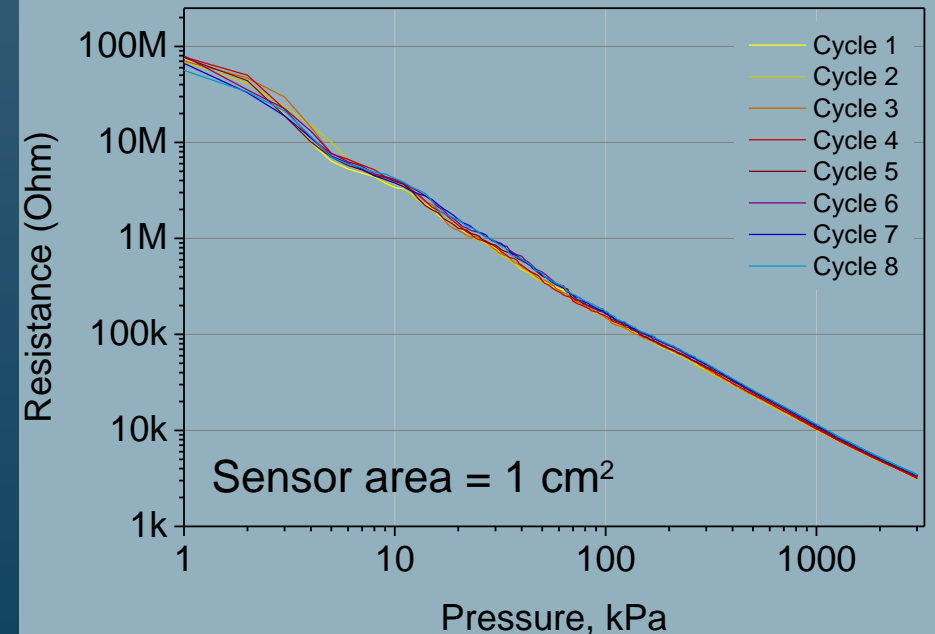
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Sensor foils for measuring the pressure distribution



Matrix of printed piezoresistive pixels on extremely thin substrate.

Typical performance:



Strong performance:

- ✓ Huge measurement range: 0.5 – 500 N/cm²
- ✓ High repeatability: < 7 %
- ✓ High durability: < 5 % loss after 1 Mio. Cycles of 150 N/cm² load
- ✓ Overall thickness: < 120 µm
- ✓ Operating Temperature: -20°C – 100°C

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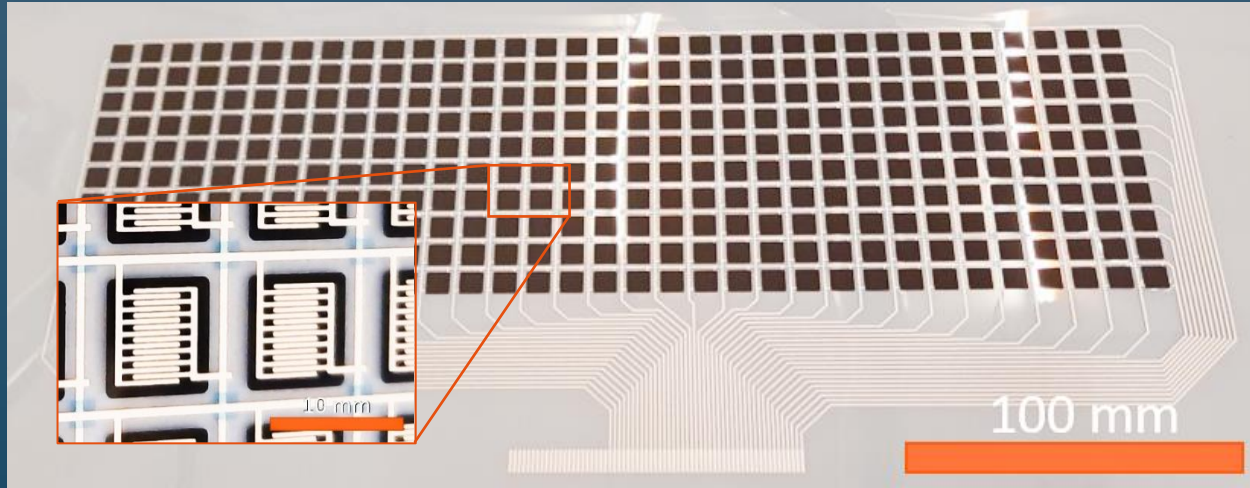
Sensor foils for measuring the pressure distribution

Portfolio:

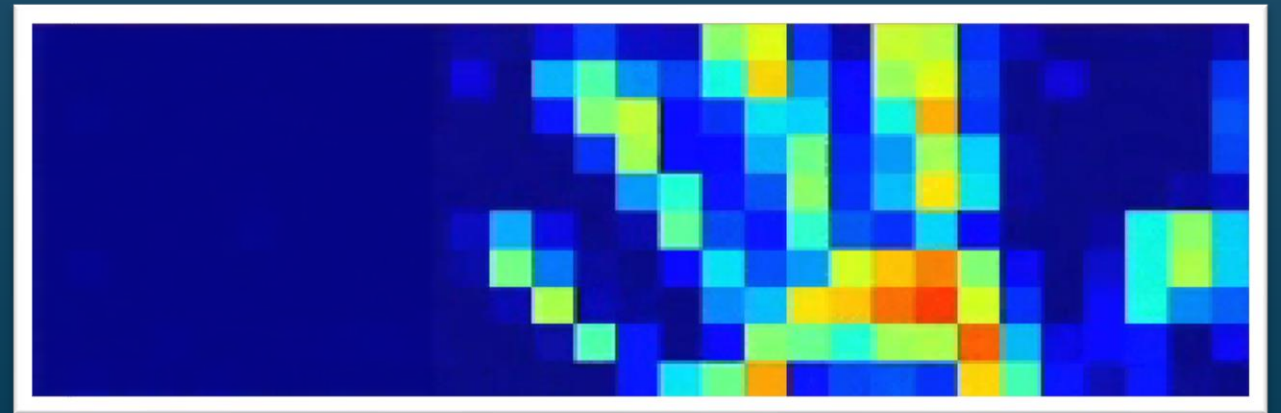
| | Type 1 | Type 2 | Type 3 | Type 4 | Custom |
|---------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------|
| |  |  |  |  | |
| Measurement Mode | Thru | Thru | Thru | Shunt | |
| Resolution (# of pixels) | 29 x 17 | 65 x 20 | 65 x 20 | 32 x 10 | up to 96 x 96 |
| Active area (cm ²) | 15 x 9 | 33 x 10 | 53 x 11 | 32 x 10 | up to 40 x 60 |
| Pixel size (cm ²) | 0.32 x 0.32 | 0.30 x 0.30 | 0.50 x 0.32 | 0.62 x 0.57 | down to 0.01 (Thru) down to 0.2 (Shunt) |
| Foil material | PI (2 x 50 µm) | PI (2 x 50 µm) | PI (2 x 50 µm) | PEN (2 x 125 µm) | PI, PET, PEN,... |
| Suitability for | | | | | |
| • low pressure | + | + / - | + | ++ | |
| • high pressure | + | + / ++ | + | - | |

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Sensor foils for measuring the temperature distribution



Temperature-sensitive resistors printed on interdigitated electrode structures enable **spatially resolved temperature measurements** on very thin foils ($< 80 \mu\text{m}$).



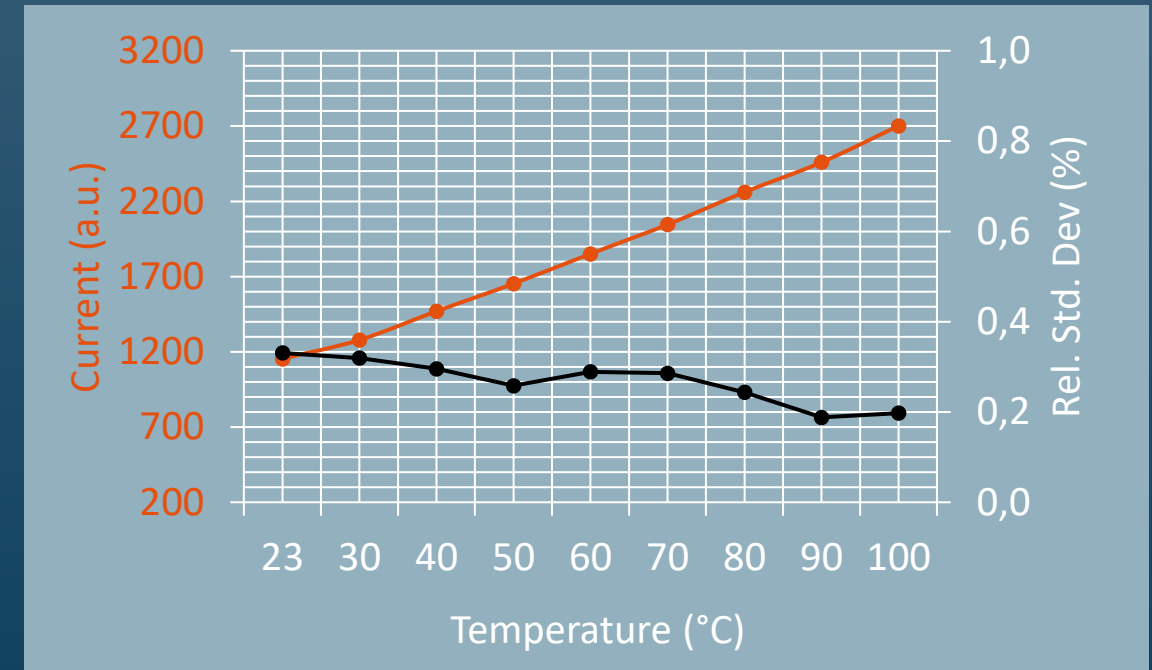
Color-coded image of the temperature distribution induced by a hand.

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Sensor foils for measuring the temperature distribution

Portfolio:

| | Standard | Custom |
|---------------------------------------|-----------|---------------|
| Resolution (# of pixels) | 32 x 10 | up to 96 x 96 |
| Active Area (cm ²) | 32 x 10 | up to 35 x 55 |
| Pixel size (cm ²) | 0.6 x 0.6 | down to 0.2 |
| Foil material | PEN | PI, PET, PEN |



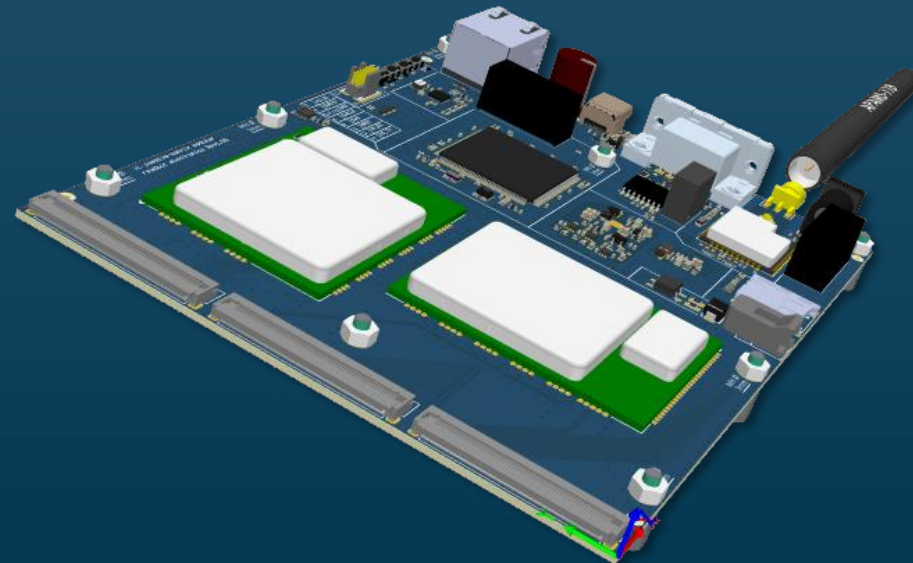
- Typical performance:**
- ✓ Highly linear behavior
 - ✓ Accuracy: $< 1\text{ }^{\circ}\text{C}^{-1}$
 - ✓ Range: 10 - 100 °C and beyond
 - ✓ Pressure independent

Dependency of the measured current on the temperature.
A clear linear behavior is observed.

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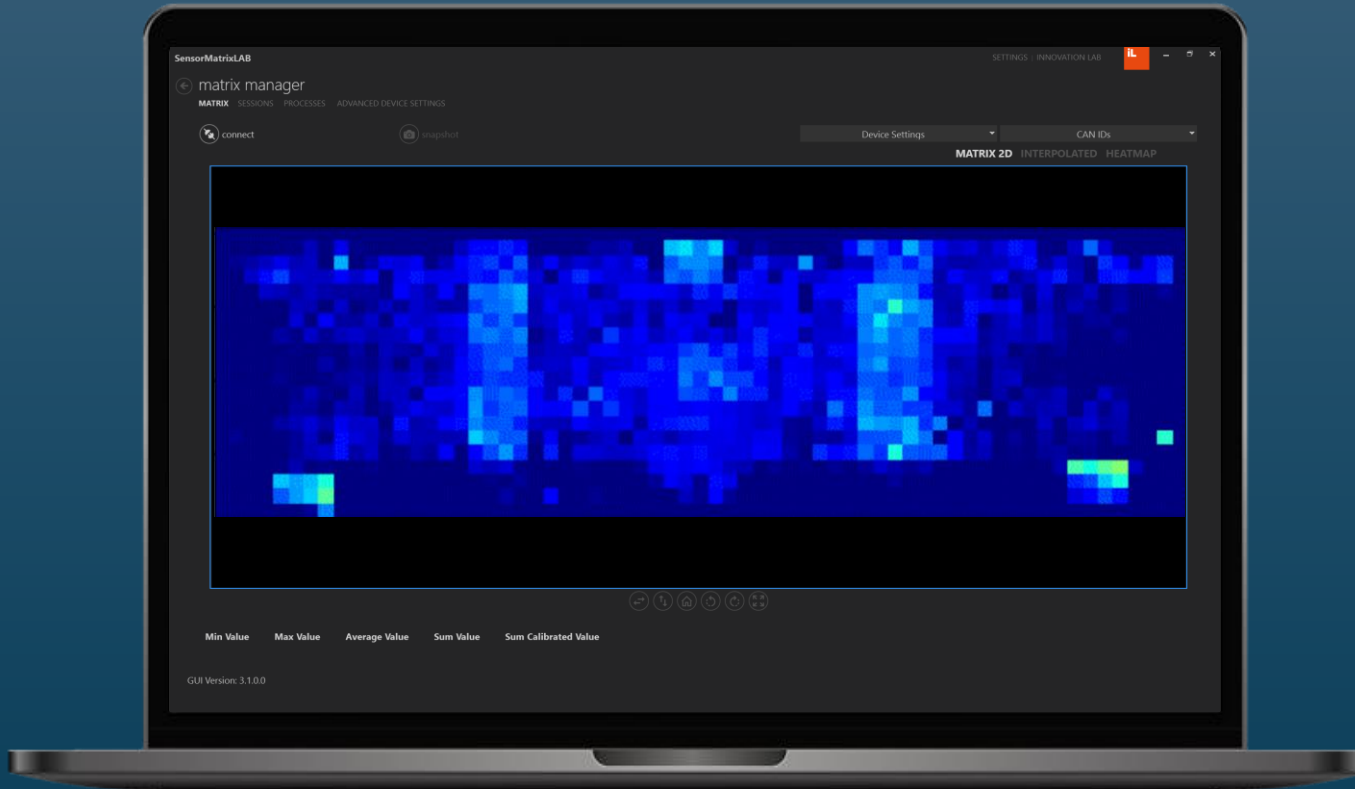
Read-out electronics

- High-resolution for matrices with up to 96x96 sensor pixels
- Low noise 12-bit ADC signal
- Strongly reduced crosstalk between pixels
- Typical read-out frequencies of 14 fps.
- Usable for force- and/or temperature-sensitive matrices
- Communication via serial USB or Ethernet



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Software: SensorMatrixLAB v4.0



Advanced data visualization



Data recording and replaying



Real-time streaming via API



Supports different communication Interfaces



Configuration of read-out electronics settings



Support of customized printed sensor matrixes



Adjustment of measuring range via V_{ref}


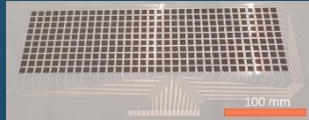
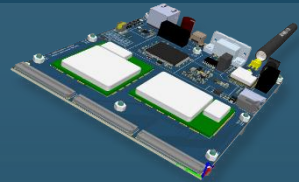
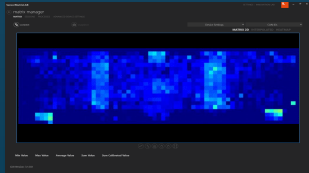


Advanced signal processing

More information at: www.innovationlab.de/en/products/sensormatrixlab/

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Pricing

| Product | Configuration | Low volumes | High volumes | |
|----------------------------|--------------------------------|-----------------------------|--------------|--------------------------------------------------------------------------------------|
| Pressure-sensitive foil | standardized customized | 389 € (1-9) upon request | 154 € (100+) |  |
| Temperature-sensitive foil | standardized customized | 299 € (1-9) upon request | 127 € (100+) |  |
| Read-out electronics | pressure or/and temperature | upon request | |  |
| Software | from 900 € per license | | |  |
| Support | | 219 €/h | 1 600 €/8h | |

Who we are

InnovationLab – The One-Stop Shop for Printed and Organic Electronics

- Highly-skilled engineers and scientists
- Unique R&D, upscaling and production infrastructure
- Connected to internationally acclaimed Universities, research institutes and material provider
- Innovation partner of world-leading companies in Automotive, Healthcare, Logistics and Retail industries



Shareholders:



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Summary

Our **Battery Monitoring solution** in your **R&D test stands** supports you to...

- ✓ harvest **spatially resolved** live data on **cell level**
- ✓ adjust charge-discharge cycles and increase battery health
- ✓ drive the battery **at the optimum conditions**
- ✓ make your battery research **more effective**
- ✓ and finally get **the most out of your battery.**

Web



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LAB
thinking
works

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Dr. Florian Ullrich
Head of
Business Development

The solution is **customizable** to your specific requirements and **approved by OEM!**

Contact us or place your order at:

 BaMoS@innovationlab.de

